

NOTES :-

- 1. MARKING ON WHEEL DISC CODE MARKING POSITION AT 1 🖎
 - ① DISC BATCH CODE " IJA " i.e. YEAR, MONTH OF MFG. & MATERIAL CODE
 - ② DISC CODE i.e. " 73A "
 - (3) DFFSET " ET30 "
 - 4 OPTIONAL

RIM CODE MARKING POSITION AT 2 MARKING DN RIM AS YYMMC 2SSWL 4JX13 66AR1 i.e. YEAR & MONTH OF MFG., MATL. CODE, MANUFACTURER'S IDENTIFICATION, SIZE SPEC., RIM CODE

ASSEMBLY CODE MARKING POSITION AT 3 🛦 DDMMYY ZZ SSWL427 i.e DATE, MONTH & YEAR OF MANUFACTURING, SHIFT, LINE NO. & SSWL PART NO.

- PRIMER COAT : C.E.D BLACK FINISH PAINT : STOVING METALLIC SILVER ASH ON FRONT VISIBLE PORTION ONLY. SALT SPRAY RESISTANCE : 500 HRS. MIN.
- 3. CORNER FATIGUE TEST (AS PER TUV 4.6.1) BENDING MOMENT- 289.5 Kgf.m (2840 N.m) MINIMUM NUMBER OF LOAD CYCLES AT 75% OF BENDING MOMENT : 2.0X104 MINIMUM NUMBER OF LOAD CYCLES AT 50% OF BENDING MOMENT : 2.3X10⁵
- 4. RADIAL FATIGUE TEST (AS PER TUV 4.6.2) RADIAL LOAD- 1000 Kgf. (9810 N) ROLLING DISTANCE OR NUMBER OF WHEEL REVOLUTIONS- 2000 Km.
- 5. WHEEL LOAD : 500 Kg AT 140km/h.
- 6. STATIC DUT DF BALANCE : 500 g.cm MAX.
- 7. WELD SHEAR STRENGTH : 30 TON MIN.
- 8. APPLICABLE TYRE SIZE: 165/80 R13LT
- 9. APPLICABLE VALVE : TR 413, TR 414
- 10. REF. WHEEL WEIGHT : 6 Kg
- 11. WHEEL SHOULD BE SUITABLE FOR TUBELESS TYRE APPLICATION.
- 12. WHEEL RIM SHOULD BE CONFORMED TO ETRTO.
- 13. WHEEL SHOULD BE FREE FROM SHARP EDGES & HARMFUL BURRS.

2	DISC		SAPH440 OR EQUI.	3.9
1	RIM		SAPH440 OR EQUI.	2.5
S.No.	PART		RAW MATERIAL	THICKNESS
	NAME	DATE	STEEL STRIPS WHEELS LIMITED	
DRN.	RW	28/04/16		((())
CHD.	VA	30/04/16	CHANDIGARH, INDIA	
V C D	T /		T.T. C	DOC NO

TOLERANCES UNLESS SPECIFIED

DISTRIBUTION OF DIMNS.	TOLERANCES
BEL□W 30	± 0.6
30 & BELOW 120	± 1.1
120 & ABOVE	+ 1.6

25/01/17 -SSWL PART NO. REMOVED FROM DISC MARKING AND ADDED TO ASSY MARKING IN PLACE OF WHEEL CODE DATE DESCRIPTION OF CHANGE

APD. TG 30/04/16 TITLE $\vee A$ SCALE | 1:1 ; 2:1 BY APD. ALL DIMNS. IN M.M.

RW

4JX13_ET30_100 PCD (CARAVAN WHEEL)

DRG. NO. CA-4JX13-427A SHEET 01 DF 01